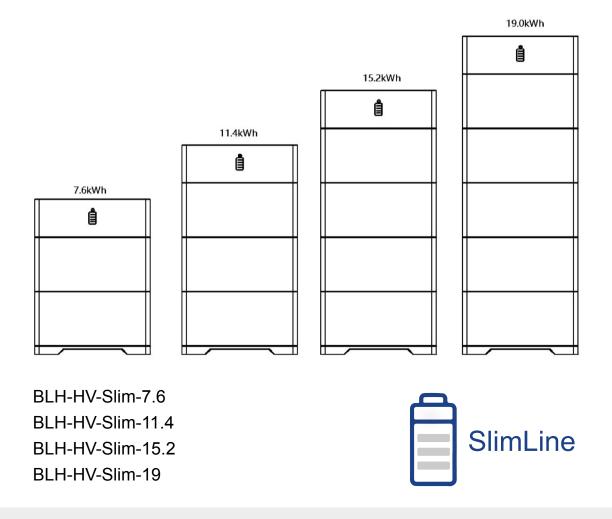


# SlimLine E20 SlimLine Energy Storage System (High Voltage) **User Manual**



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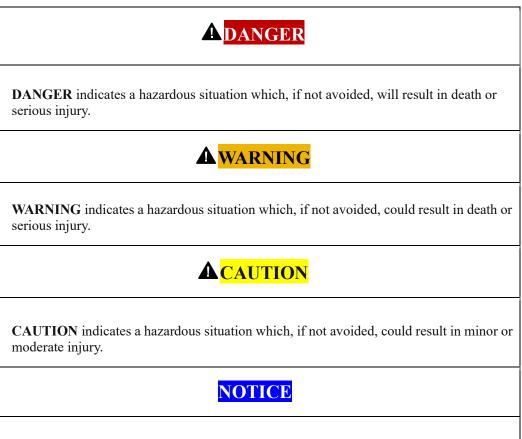
add: Heemstraweg 123, 6651KH, Druten - NL

mail: info@blauhoff.nl tel: 085-0711875

# **Symbol Conventions**



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages with this symbol to avoid possible injury or death.



**NOTICE** is used to address practices not related to physical injury. The safety alert symbol shall not be used with this type of safety message.

Table 1 Safety messages

#### **Product Handling Guide**

|        |          | **        |         | İ |
|--------|----------|-----------|---------|---|
| <18 kg | 18-32 kg | 32-55 kg  | >55 kg  |   |
| <40 lb | 40-70 lb | 70-120 lb | >120 lb |   |

#### **Manual Intended Audience**

The operation in this document can only be performed by qualified personnel with the following skills:

- Personnel who plan to install or maintain battery equipment and inverter must receive thorough training, understand all necessary safety precautions, and be able to correctly perform all operations.
- Only qualified professionals or trained personnels are allowed to install, operate, maintain the equipment, remove safety facilities and inspect the equipment, who are specialist according to IEC 60 364 or DIN VDE 0105, and qualified on the basis of proven knowledge of relevant norms, regulations, accident prevention regulations and operating conditions and have been authorized by the person responsible for the safety of the component/system to carry out the necessary work.
- Personnel who will operate the equipment, including operators, trained personnel, and professionals, should possess the local national required qualifications in special operations such as high-voltage operations, working at heights, and operations of special equipment.
- Only professionals or authorized personnel are allowed to replace the equipment or components (including software).

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# **1** Safety Messages and Precautions

### 1.1 Declaration

Please read this manual carefully before installation, operation and maintenance. Inappropriate use may lead to injury or even death for the user or third parties. Material damage to the battery and other equipment can also occur. All operations should be performed by a qualified person.

Manufacturer will not be liable for any consequences of the following circumstances:

- Operation beyond the conditions specified in this document
- The installation and use environment do not comply with relevant international or national and regional standards.
- Failure to follow the operation instructions and safety messages on the batteries and in this document
- Product damage caused by the irresistible natural disaster
- Damage caused during transportation by the customer
- Damage caused by storage conditions that do not meet the requirements specified in related documents
- Due to the negligence, improper operation, or intentional damage, the hardware of the device causes damage

### **1.2 General Safety Requirements**

# **DANGER**

- Ensure the shells of battery pack are properly grounded before operation.
- Do not dispose of batteries in a fire or hash chemicals. The batteries may explode.
- The disassembly of batteries may generate internal short circuit, which may cause firing, or other problems.
- Do not open or mutilate batteries. Released electrolyte is harmful to the skin and eyes. It may be toxic.
- Batteries theoretically do not have flowing electrolyte, but in the event of any leakage and contact with skin, eyes, or other parts of the body, flush the electrolyte with water immediately and seek medical attention.
- The battery may be damaged due to impact or other reasons during transportation or assembly. If the battery is found to have any abnormal characteristics, such as the shell is damaged, the electrolyte gas, the electrolyte leak, etc. The battery shall not be used. Contact the dealer or installer to replace it.
- Do not expose the cable externally which may cause short-circuit to battery or electric shock to human.
- Do not touch the output terminals of battery pack while it is working. The DC cables connected to an inverter may be live. Touching live DC cables may result in death or serious injury due to electric shock.
- When performing high voltage operations, use dedicated insulation tools.

#### **WARNING**

- Wear suitable personal protective equipment for all work on the battery system.
- Before installation, be sure to cut off the power grid and ensure that the battery is in the shutdown mode.
- For the equipment that needs to be grounded, install the protective earthing (PE) cable first when installing the equipment and remove the PE cable last when removing the equipment. Do not operate the equipment in the absence of a properly installed grounded conductor.
- Remove metal objects from your body while operating, such as watches, necklaces and rings.
- Connect all cables according to the instructions, ensure no reverse connection for positive and negative poles. No external short circuit.
- Do not connect the battery to utility grid or AC source directly.
- Do not mix and match this battery with other battery.
- If a fire occurs, pure water, ABC or carbon dioxide extinguisher can be used.

| NOTICE  |
|---|
| • Inspect the package contents upon receipt. Notify the dealer if there are any damages.  |
| • Do not operate this battery pack in direct sunlight, in contact with fluids, or where there is excessive dust or high humidity.   |
| • Do not lay tools or metal parts on top of battery.  |
| • Do not place inflammables around the equipment.   |
| • Wear ESD gloves when handling the equipment. Do not wear clothes prone to static electricity  |
| • The battery modules cannot be stored at high temperatures (greater than 60 $^{\circ}$ C)  |
| • The battery system must only be used as stationary equipment. If the battery system needs to be moved or repaired, the power must be cut off and the battery is completely shut down. |
|   |

# **2** Product Introduction

#### 2.1 Overview

The Lithium-Ion Battery Pack System is a high-power DC battery system for use with inverter. It contains two parts, one is battery module, and the other is control box.

It can store and release electric energy based on the requirements of the inverter management. Built-in intelligent BMS (Battery management system), which can manage and monitor the battery voltage, temperature, current and other information. The energy and power of battery pack system can be configured according to different requirements.

#### 2.2 Battery Capacity Description

The battery supports power and energy expansion. One control box supports a maximum of five battery expansion modules. The energy of each module is 3.8 kWh.

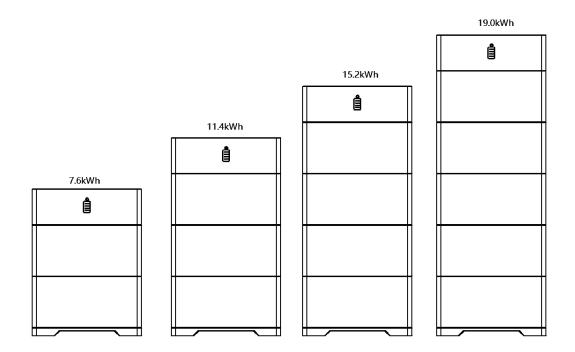


Figure 1 Modules in series for power and energy expansion

# 2.3 Battery application in Networking

The battery is applicable to the grid-tied systems of residential rooftop PV plants.

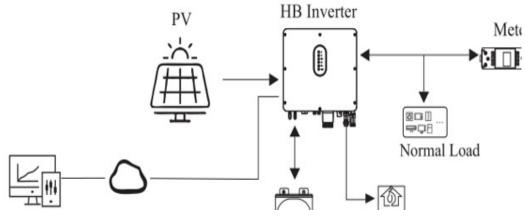


Figure 2 System networking

# 2.4 Battery Pack System Description

#### 2.4.1 Battery Appearance

This topic describes the battery appearance.

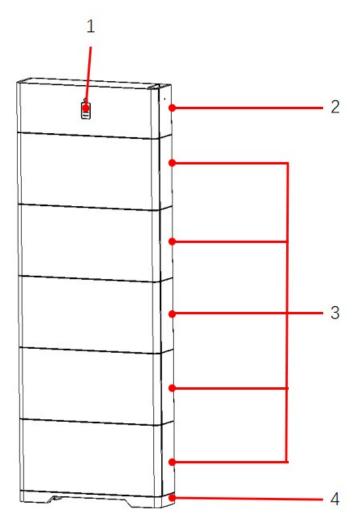
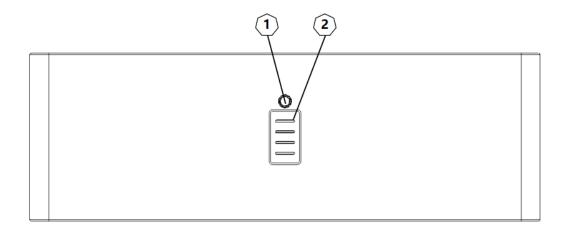


Figure 3 Battery appearance

- (1) Power button and SOC / status LEDs
- (2) Control Box
- (3) Battery modules
- (4) Base

#### 2.4.2 Control Box Description





| No | Information Introduction | Description  |  |
|----|--------------------------|--|--|
|    |                          | A power button with green LED, for switching the battery on / off and displaying whether the battery is started. |  |
|    | Power button with LED    | For starting up and shutting down the battery pack:  |  |
| 1  |                          | Pressing the button for 3 seconds to shut down the battery pack when it is in active status.                     |  |
|    |                          | Pressing the button for 3 seconds to wake up the battery pack when it is in shut down status.                    |  |
|    |                          | After starting the battery pack, the green LED inside the power button will be lit up.                           |  |
| 2  | SOC and status LED       | LED4<br>LED3<br>LED2<br>LED1   |  |
|    |                          | Four white and red dual-color LEDs for displaying remaining capacity and fault signal.                           |  |
|    |                          | SOC displaying logic:  |  |

~ 11 ~

| a) When SOC is 0%, LED1, LED2, LED3, LED4 are off.  |
|---|
| b) When SOC is 1%~25%, LED1 is on.  |
| c) When SOC is 26%~50%, LED1 and LED2 are on.   |
| d) When SOC is 51%~75%, LED1, LED2 and LED3 are on.   |
| e) When SOC is 76%~100%, LED1, LED2, LED3 and LED4 are on.  |
|   |
| Fault displaying logic:   |
| When all four LEDs are blinking red, that means the battery pack has minor fault that is recoverable. |
| When all four LEDs are steady red, that means the battery pack has major fault that is unrecoverable. |

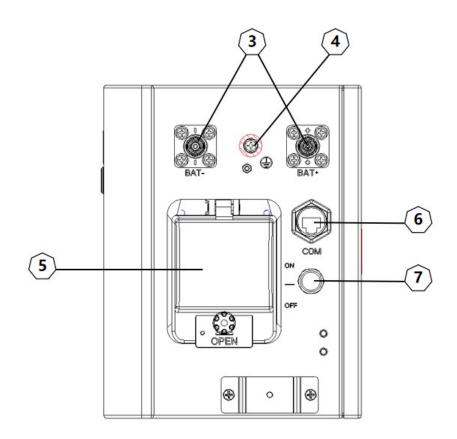
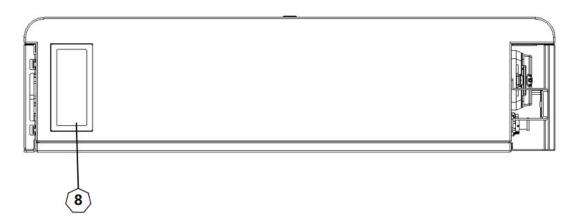


Figure 5 Control Box Side Panel

| No | Information Introduction     | Description  |
|----|------------------------------|--|
|    | D                            | "BAT+" is battery power positive port.                   |
| 3  | Battery power ports          | "BAT-" is battery power negative port.                   |
| 4  | Protecting earthing terminal | Protecting earthing terminal                             |
| _  |                              | This breaker controls the power supply for battery pack. |
| 5  | DC Breaker                   | Down: OFF  |
|    |                              | Up: ON   |
|    |                              | 8 pins RJ45 ports for communication.                     |
|    | Communication port           | PIN1: 12VIN+, external 12VDC positive signal             |
| 6  |                              | PIN2: 12VIN-, external 12VDC negative signal             |
|    |                              | PIN3: CAN_GND  |
|    |                              | PIN4: CAN_H  |
|    |                              | PIN5: CAN_L  |
|    |                              | PIN6: RS485_GND  |
|    |                              | PIN7: RS485_A  |
|    |                              | PIN8: RS485_B  |
| 7  | Pressure relief valve        | Prevent excessive internal pressure of battery pack      |



#### Figure 6 Control Box Bottom Panel

| No | Information Introduction | Description   |
|----|--------------------------|---|
| 8  | Bottom Connector         | Control box bottom connector that connects to module top connector. |

Table 2 Control box description

#### 2.4.3 Battery Module Description

The standard capacity of a battery expansion module is 3.8 kWh.

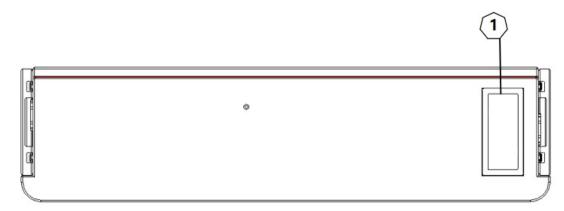
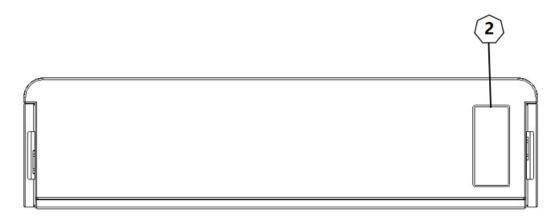


Figure 7 Battery Module Bottom Panel

| No | Information Introduction | Description  |
|----|--------------------------|--|
| 1  | Bottom Connector         | Module bottom connector that connects to module top connector. |



#### Figure 8 Battery Module Top Panel

| No | Information Introduction | Description   |
|----|--------------------------|---|
| 2  | Top Connector            | Module top connector that connects to module or control box bottom connector. |

Table 3 Battery module description

#### 2.4.4 Base introduction



#### Figure 9 Base Top Panel

| No | Information Introduction | Description  |
|----|--------------------------|--|
| 1  | Top Connector            | Base top connector that connects to module bottom connector. |

Table 4 Base description

# **Battery Pack System Installation**

#### 3.1 Inspection of package

There are two kinds of package for one battery system, one for Control Box and another for Battery Module(quantity depends on energy volume you needed). When unpacking the package, please check the appearance ahead of installation. If the main body of the product is damaged, please consult the dealer, do not install the product.t.

After unpacking the battery, check that the accessory delivered with the product are intact and free from any obvious damage. If any item is missing or damaged, please contact your dealer.

#### 3.2 Delivery List

| Item No.                     | Name            | Quantity | Figure  |
|------------------------------|-----------------|----------|---|
| Battery<br>module<br>package | Battery Modules | 2/3/4/5  | Dimensions (W x D x H) :<br>670 mm x 170 mm x 315 mm<br>Weight: Approx 37.5 Kg    |
|                              | Side Covers     | 4/6/8/10 | Dimensions (W x D x H):<br>314.5 mm x 134.5 mm x 14.8 mm<br>Weight: Approx 0.5 Kg |

|                           | M4 screw                     | 4/6/8/10 | M4x10 mm, pan head, cross recessed  |
|---------------------------|------------------------------|----------|---|
| Control<br>box<br>package | Control Box                  | 1        | • •   • • |
|                           | Left wall<br>mounting piece  | 1        | Dimensions (W x D x H) :<br>49 mm x 30 mm x 15 mm   |
|                           | Right wall<br>mounting piece | 1        | Dimensions (W x D x H) :<br>40 mm x 30 mm x 49 mm   |

|  | Base                 | 1 | Dimensions (W x D x H) :<br>670 mm x 170 mm x 50 mm<br>Weight: Approx 4.5Kg |
|--|----------------------|---|---|
|  | Expansion bolt       | 4 | M8x80mm   |
|  | Connector Plug       | 1 | Connector Plug, Orange<br>Mate with 6AWG wire                               |
|  | Connector Plug       | 1 | Connector Plug, Black<br>Mate with 6AWG wire                                |
|  | RJ45 Crystal<br>Head | 2 | RJ45 Crystal Head-8P8C  |

|  | I                         |   |   |
|--|---------------------------|---|---|
|  | Plastic cover             | 2 | Plastic cover for sealing                         |
|  | PE Terminal               | 2 | PE Terminal<br>Mate with 10AWG wire, Yellow/Green |
|  | M4 screw                  | 6 | M4x10 mm, pan head, cross recessed                |
|  | Self-tapping<br>screw PA6 | 4 | PA6x40 mm, pan head, cross recessed               |
|  | Expansion pipe            | 4 | φ6x40 mm, plastic                                 |

|   |                                   |   | ,   |  |
|---|-----------------------------------|---|---|--|
| Wall<br>mounting<br>accessory<br>(Optional) | Left wall<br>mounting<br>bracket  | 1 | Dimensions (W x D x H) :<br>300 mm x 140 mm x 50 mm |  |
|   | Right wall<br>mounting<br>bracket | 1 | Dimensions (W x D x H) :<br>300 mm x 140 mm x 50 mm |  |
|   | Base bracket                      | 1 | Dimensions (W x D x H) :<br>670 mm x 170 mm x 30 mm |  |
|   | M4 screw                          | 4 | M4x8 mm, flat head, cross recessed                  |  |
|   | Expansion bolt                    | 6 | M10x60mm  |  |

Table 5 Delivery list

# 3.3 Tools

The tools in the following table could be needed during the installation. Tools are not delivered with the battery..

| Category     | Tools                           |  |  |  |
|--------------|---------------------------------|--|--|--|
| Installation | f Torque wrench                 | Torque socket<br>wrench                  | Hammer drill (with a drill bit of 13 mm) | Phillips Screwdriver<br>Bit  |
|              | Wire strippers                  | Cable cutter                             | Crimping tool                            | Steel measuring tape   |
|              | Cord end terminal crimping tool | Hydraulic pliers                         | Utility knife                            | Marker   |
|              | Level                           | Heat-shrink tubing<br>(Diameter<br>Ø7MM) | Heat gun                                 | Multimeter (DC<br>voltage measurement<br>range $\geq 600 \text{ V DC}$ ) |

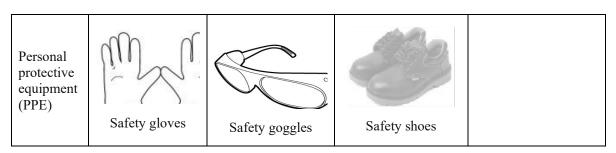


Table 6 Tool list for installation

#### 3.4 Installation environment

- Choose a dry, clean, neat well-ventilated and convenient location for installation, and use environment must meet relevant international, national, and local standards for lithium batteries, and are in accordance with the local laws and regulations
- Installation ambient temperature: 0 °C ~ 40 °C, Relative humidity: 5 95 % (non-condensing)
- There are no inflammable and explosive objects near the installation position of the battery
- Install the battery on a solid brick-concrete structure and flat floor.

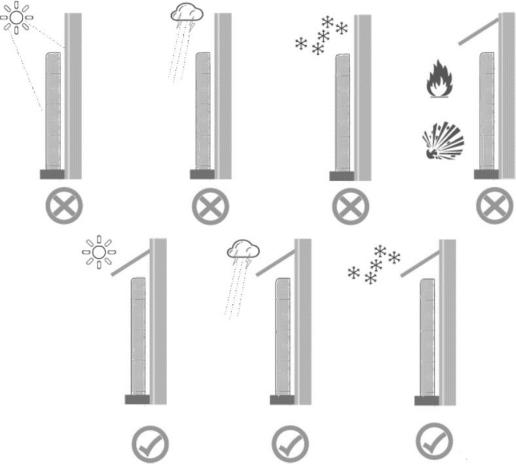


Figure 10 Installation environment

#### 3.5 Determining the Installation Position

#### 3.5.1 Installation Angle Requirement

The battery can be floor-mounted and wall-mounted. The installation angles

requirement is as follows:

• Do not install the battery at forward tilted, back tilted, side tilted, horizontal, or upside-down positions.

#### 3.5.2 Installation Position Requirements

Install the battery on a solid concrete structure or concrete wall or floor. If other types of walls and floors are used, they must be made of fire-retardant materials and meet the load-bearing requirements of the equipment.

#### 3.5.3 Installation Space Requirements

- During installation, ensure that there are no other devices or flammable or explosive materials around the batteries. Reserve adequate space for heat dissipation and safety isolation.
- When the battery is mounted on a wall, do not place any objects under the battery.

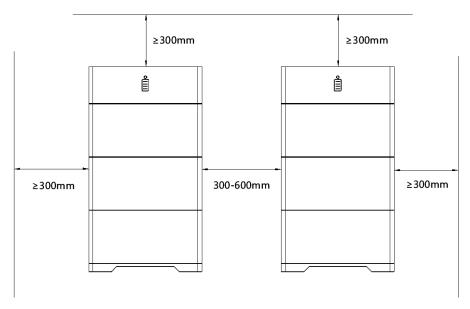


Figure 11 Installation space

Note: Flammable or explosive materials or devices should be far from the battery packs.

### 3.6 Installation Process

#### 3.6.1 Floor-Mounted Installation

#### **Installation Precautions**

Step 1: Use Hammer drill to drill 4pcs Ø12mm hole on the floor and insert 4pcs M8x80mm expansion bolt to the holes.

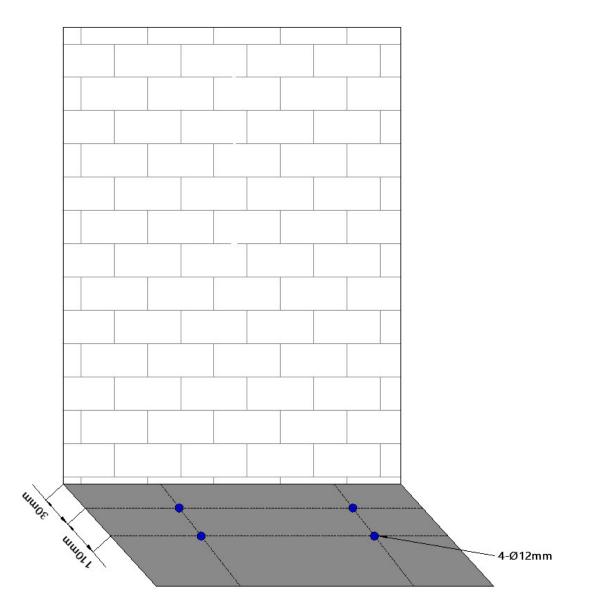


Figure 12 Dimensions of mounting holes for the system on the floor

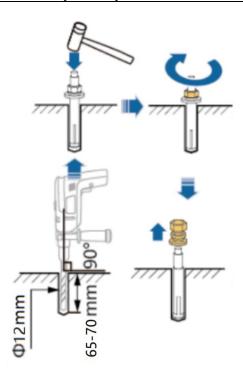


Figure 13 Installing expansion pipes

**Step 2**: Use the steel measuring tape to determine the drilling hole positions on the wall for securing the power control module, and mark the positions using a marker.

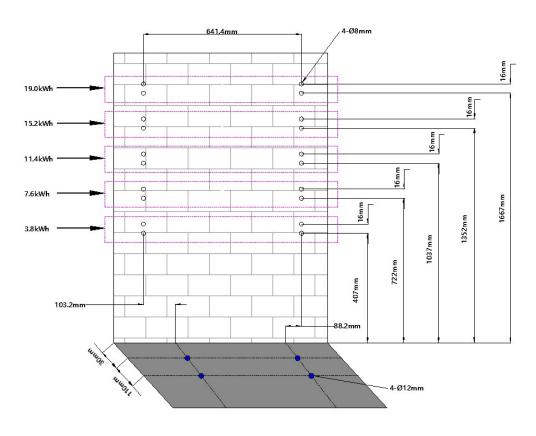


Figure 14 Dimensions of mounting holes for the base on the wall

~ 27 ~

**Step 3**: Use Hammer drill to drill **4pcs** Ø8mm holes on the wall and insert 4pcs Ø6mm expansion pipe to the hole. **PLEASE** select proper hole position according to battery system total energy.

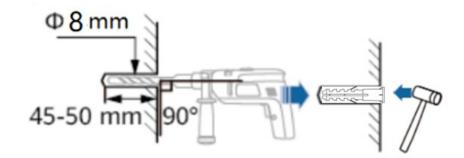
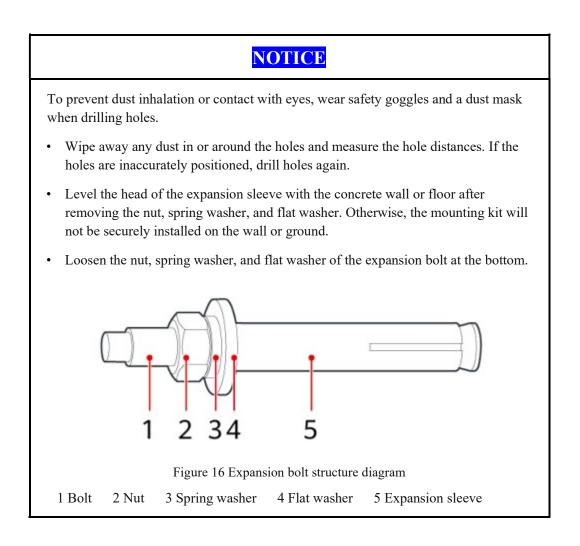
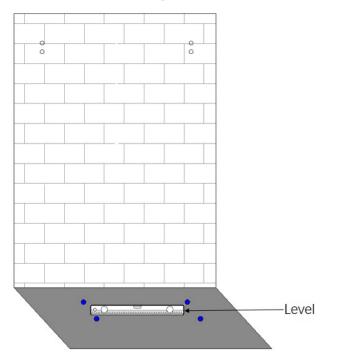


Figure 15 Installing expansion bolts







Step 4: Use Level to make sure the floor is flat. If not, please make it flat before installation.

Figure 17 Use level to check the floor

Step 5: Place the base on the floor next to the wall and fix with 4pcs expansion bolts on the floor, the torque should be 10 N.m.

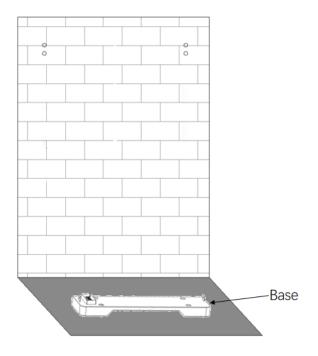


Figure 18 Install the base on the floor

~ 29 ~

#### 3.6.2 Wall-Mounted Installation

#### **Installation Precautions**

**Step 1**: Use the steel measuring tape to determine the drilling hole positions on the wall for securing the power control module, and mark the positions using a marker.

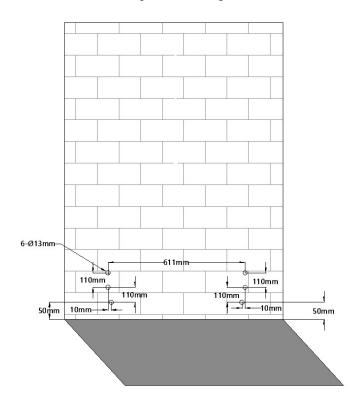


Figure 19 Dimensions of mounting holes on the wall for wall mounting pieces

Step 2: Use Hammer drill to drill 6pcs Ø13mm hole on the wall and insert the 6pcs M10 expansion bolt to the hole.

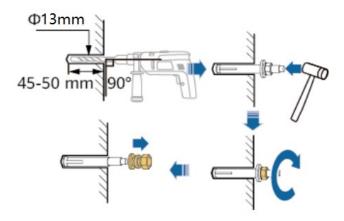
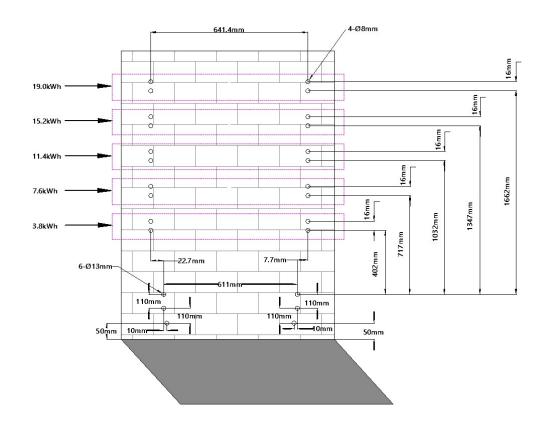


Figure 20 Installing expansion bolts

~ 30 ~



**Step 3**: Use the steel measuring tape to determine the drilling hole positions on the wall for securing the power control module, and mark the positions using a marker.

Figure 21 Dimensions of mounting holes for the base on the wall

**Step 4**: Use Hammer drill to drill **4pcs** Ø8mm holes on the wall and insert 4pcs Ø6mm expansion pipe to the hole. **PLEASE** select proper hole position according to battery system total energy.

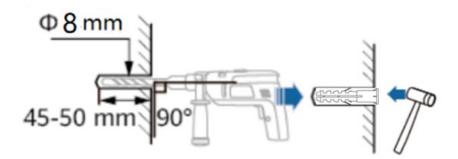


Figure 22 Installing expansion bolts

Step 5: Fix the Left wall mounting bracket and the right wall mounting bracket by expansion bolts on the wall, the torque should be 10 N.m.

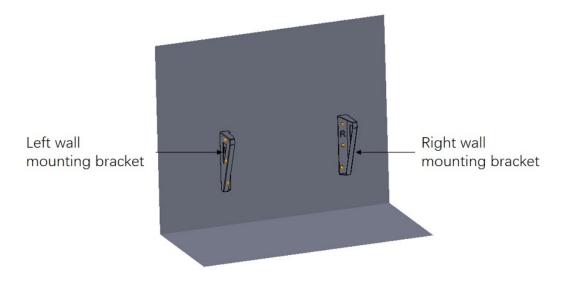


Figure 23 Fix the wall mounting bracket on the wall

**Step 6**: Place the base bracket to the wall mounting bracket and fix it with 4pcs M4 screws, the torque should be 2 N.m.

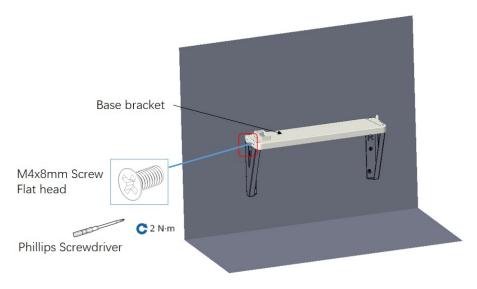


Figure 24 Fix the base bracket

#### 3.6.3 Installation of battery modules and control box

Step 1: Install the 1st battery module on the base as follow and fix with 2pcs screws of M4x10mm which is pan head, the torque should be 2 N.m.

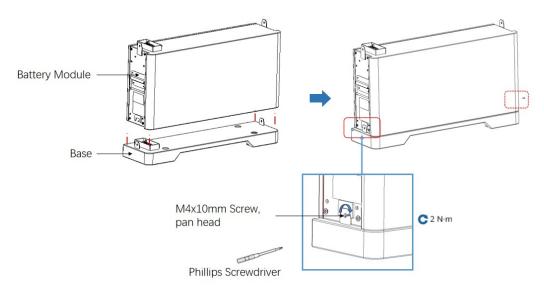
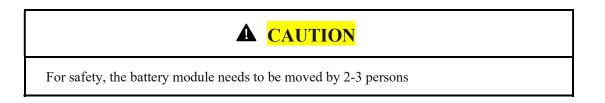


Figure 25 Install the 1st battery module



Step 2: Install the 2nd battery module as follow and fix with 2pcs screws of M4x10mm which is pan head, , the torque should be 2 N.m.

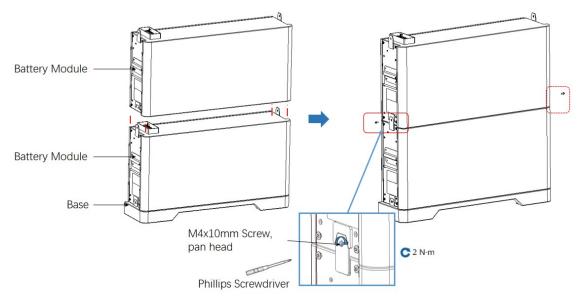


Figure 26 Install the 2nd battery module

Step 3: Install the 3rd battery module and fix with 2pcs screws of M4x10mm which is pan head, then repeat the operation until all battery modules have been installed.

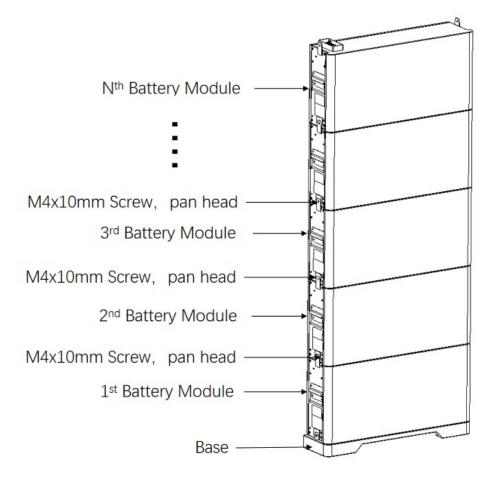


Figure 27 Install the rest battery modules

Step 4: Remove the side cover from the control box.

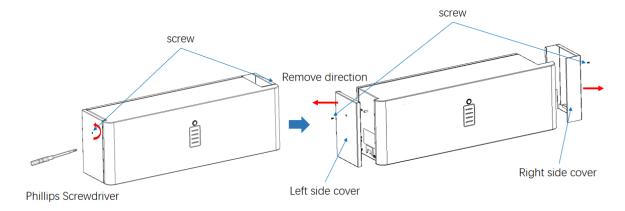
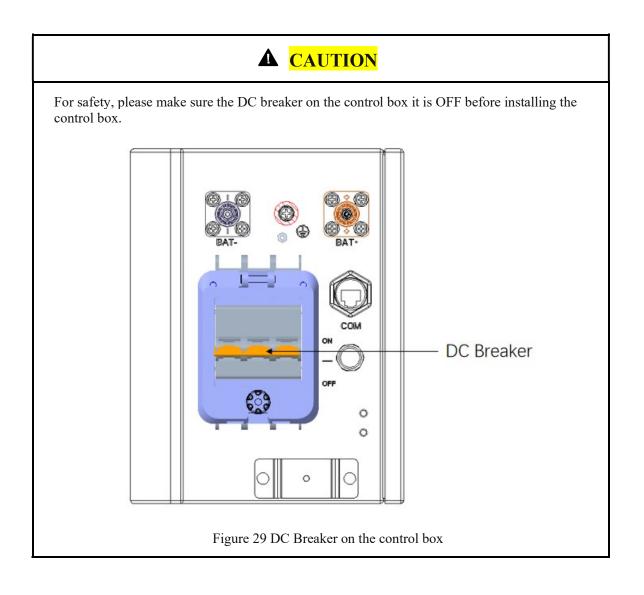


Figure 28 Remove the side cover from the control box



**Step 5**: Install left wall mounting piece and right wall mounting piece to the control box and fix them with M4x10mm screws, the torque should be 2 N.m.

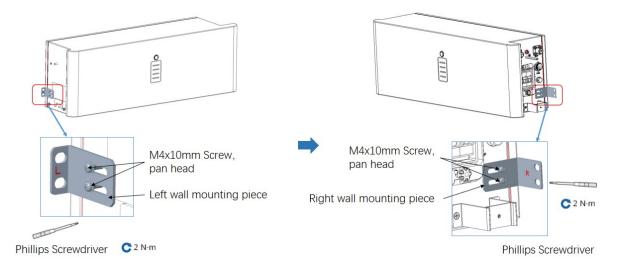


Figure 30 Install wall mounting piece to the control box

Step 6: Install the control box on the top as follow, then fix it with M4x10mm screws as well, the torque should be 2 N.m.

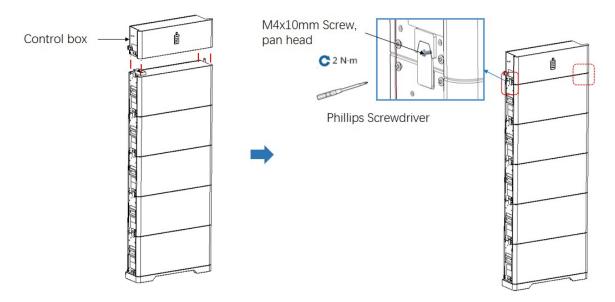


Figure 31 Install the control box

Step 7: Fix the whole system to the wall by self-tapping screws of PA6x40mm.

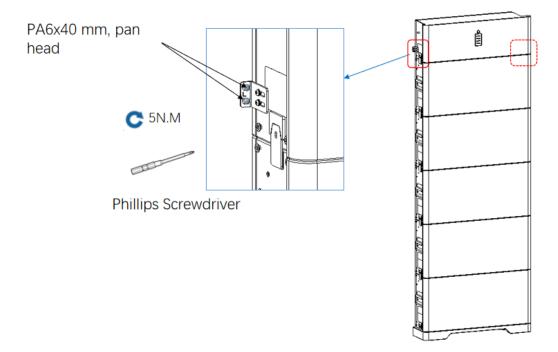


Figure 32 Install the whole system to the wall

### 3.6.4 Preparing Cables

Connect DC input power cables(prepared by the customer) to connectors ("+" and "-") which are delivered with the product.

Step 1: Crimping DC connectors.

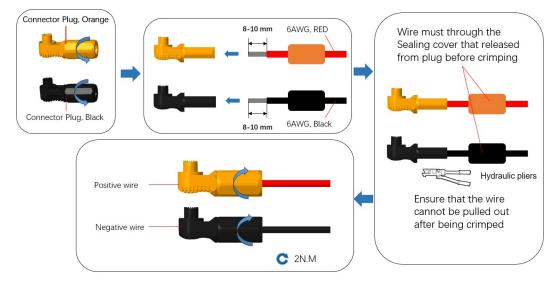
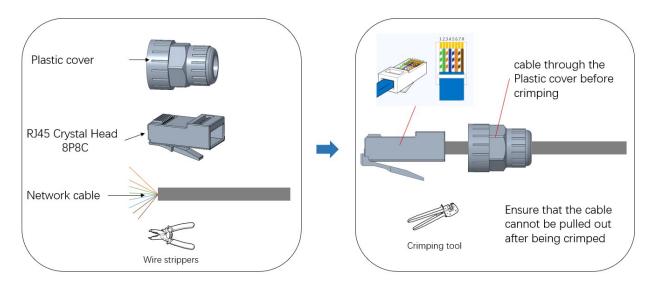


Figure 33 Connect the DC cable from battery system to the inverter

### NOTICE

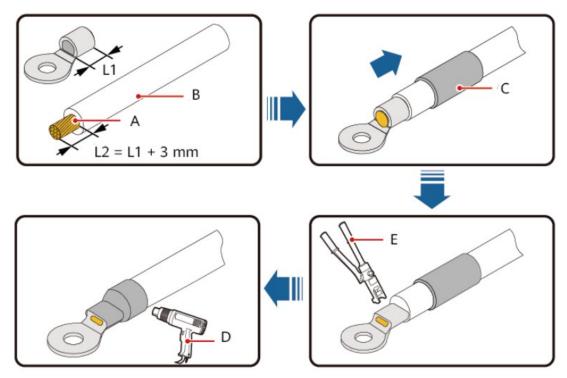
- It is advised to use 6AWG or equivalent cable for DC input power connection from battery system to the inverter;
- The total length of DC power cable depends on the actual distance and route from battery system to the inverter.
- DC cable another end terminals for connecting the inverter please refer to user's manual instructions of corresponding inverter.



**Step 2**: Installing Outdoor shielded twisted pair cable to RJ45 Crystal Head as wire color sequence shown in Figure 28

Figure 34 Crimping the signal cable

**Step 3**: Crimping a PE terminal(delivered with the product ) to PE cable(10AWG or equivalent, prepared by the customer). The total length of PE wire depends on the actual distance and route from battery system to the grounding point.



(A)Core wire (B) Insulation layer (C) Heat shrink tubing (D) Heat gun (E) Hydraulic pliers Figure 35 Crimping PE wire

### 3.6.5 Installing Cables to the control box

**Step 1**: Make sure the battery system DC breaker is at OFF position. Connecting the positive wire and the negative wire to the control box.

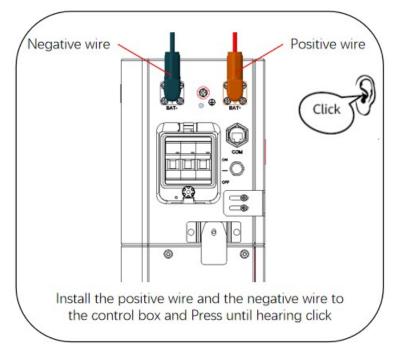


Figure 36 Install the positive and negative wire

Step 2: Connecting the PE wire from the control box to the grounding point.

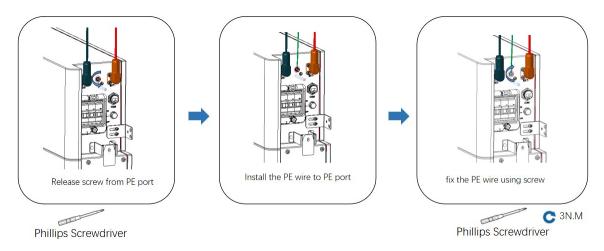
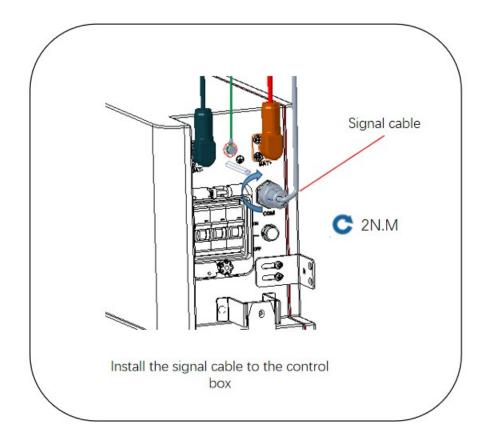


Figure 37 Install the PE wire



Step 3: Connect the signal cable from the control box to the inverter.

Figure 38 Install the Signal cable

#### **Definition of COM port**

| COM Port | <ul> <li>PIN1: 12VIN+, external 12VDC positive signal</li> <li>PIN2: 12VIN+, external 12VDC positive signal</li> <li>PIN3: GND of CAN</li> <li>PIN4: CAN_H</li> <li>PIN5: CAN_L</li> <li>PIN6: GND of RS485</li> <li>PIN7: RS485_A, noninverting Driver Output/Receiver Input.</li> </ul> |
|----------|---|
|          | PIN8: RS485_B, inverting Driver Output/Receiver Input.  |

Table 7 Pins definition of communication port

### **A CAUTION**

#### Risk of injury due to short circuit of battery module:

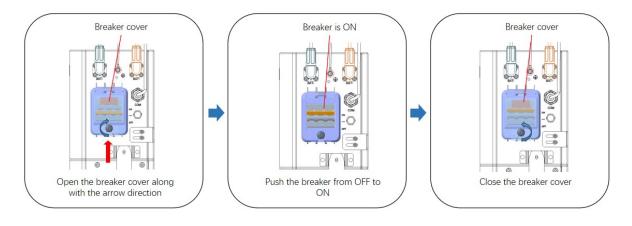
Injuries may result if the battery module is short circuit due to use power cables or conductor to short between output ports B+ and B- of battery module, need to take careful during connection

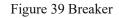
### Risk of injury due to electric shock during connecting cables;

Wear suitable personal protective equipment for all work on the battery system.

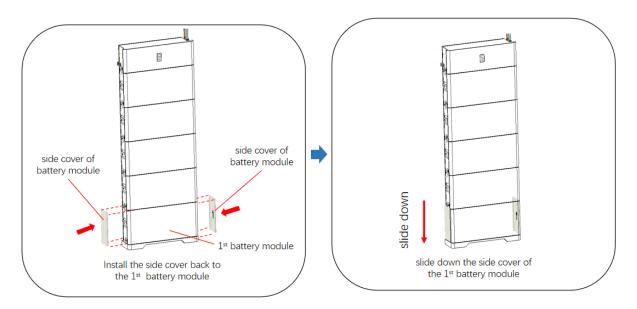
## 3.6.6 Installing side cover to the battery module and the control box

Step 1: Open breaker cover and turn the breaker from OFF to ON.





Step 2: Install the side covers to the battery module. The side cover must be installed from the bottom battery modules until all battery modules have been installed.



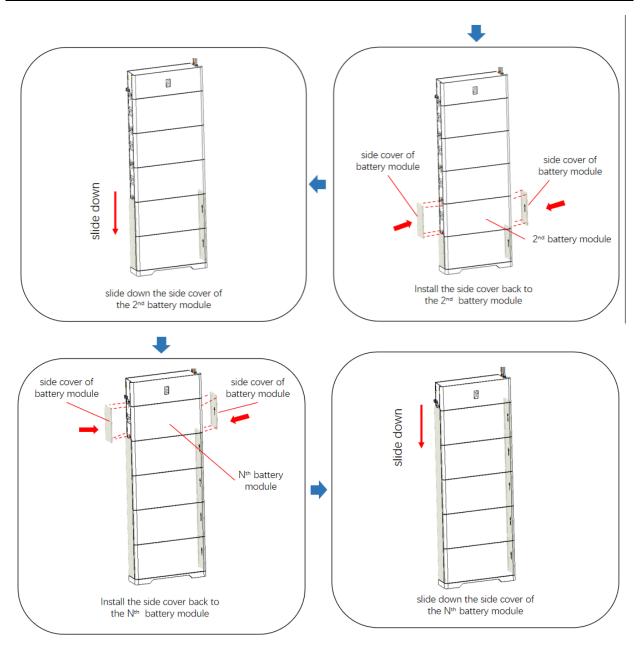
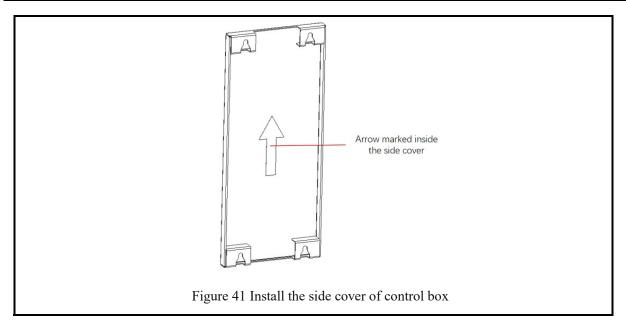


Figure 40 Install the side cover of battery module

### NOTICE

• When installing the side covers, notice the arrow marks inside shall face upwards to assure correct direction.



**Step 3:** After electrical connections are complete, check that cables are correctly and securely connected between battery system and inverter, install the control box side covers, and secure them by screws delivered with the product.

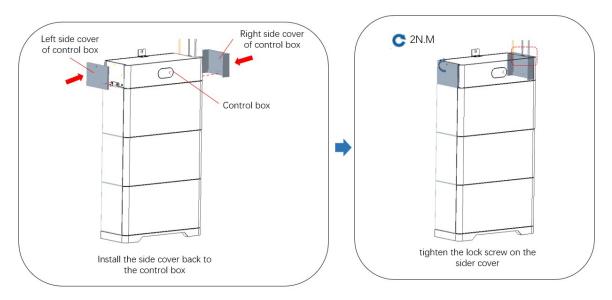


Figure 42 Install the side cover of control box

# 4 System Commissioning

### 4.1 Preparation before running:

- 1) Confirm the battery system is securely installed
- 2) The environment should be good ventilation
- 3) No external objects or parts are left on top of the battery system
- 4) Cables are properly distributed and well protected from mechanical damage
- 5) Ensure that all terminals are properly and securely connected and the battery cabinet is properly grounded

### 4.2 Try to run the battery system:

- Step 1: Switch the DC breaker of battery packs to "ON" position, press the power button in control box for 3 seconds to wake up the battery packs from shutdown status (To connect the system 12V supply can also wake up battery pack).
- Step 2: Check the condition of SOC and status LEDs in control box. If some or all the SOC and status LEDs are white rather than all blinking or steady red, then the battery packs are in normal working condition. If the LEDs of power button are blinking or steady red, it means there is fault in battery packs, check the fault information through communication.
- Step 3: Starting up the inverter, set the inverter according to its manual to charge and discharge the battery pack for one cycle. Check that whether the battery pack can be operated normally with inverter. If after a complete charge and discharge cycle the battery side has no protection and fault information is transmitted to the inverter, and no fault is triggered at the inverter side, it means the battery packs can be matched to the inverter.

### 4.3 Battery packs power-off

If the battery is not in use or needs maintenance, please follow below steps to let battery packs power-off.

**Step 1:** Set the inverter to stop charging and discharging the battery packs.

Step 2: Turn off the switch between inverter and battery packs.

Step 3: Press the power button on the battery packs for 3 seconds. Wait until all the LEDs are off.

Step 4: Switch the DC breakers of battery pack to "OFF" position.

| <b>A</b> CAUTION   |                                  |  |
|--|----------------------------------|--|
| For safety, please make sure the DC breaker on the control | box it is OFF before maintenance |  |
|  | DC Breaker                       |  |
| Figure 43 DC Breaker on the control box                    |                                  |  |

# 5 Battery Pack Parameters

### 5.1 Battery pack specification

| Items   | Standard   | Remarks  |
|---|--|--|
| Nominal Voltage                                   | 102.4V*N   | N is the Battery module quantity                       |
| Standard Charge<br>Voltage                        | 112V*N   | N is the Battery module quantity                       |
| Max charge voltage                                | 115.2V*N   | N is the Battery module quantity                       |
| Typical Capacity                                  | 37Ah   | Under 18.5A discharge after standard charge at 25°C.   |
|   | 12KG   | For main control box                                   |
| Net Weight (+/-3%)                                | 38KG   | For battery module                                     |
|   | 4.5KG  | For base   |
| Standard Continuous<br>Discharge<br>Power/Current | 18.5A average  |  |
| Maximum<br>Continuous Discharge<br>Power /Current | 37A  | Not for cycle life                                     |
| Standard Charge<br>Method                         | 112V *N, 18.5A CC (constant<br>current) charge to 112V*N,<br>then CV 112V*N charge till<br>charge current decline to 1.8A. | N is the Battery module quantity                       |
| Operating   | Charge: -10°C ~50°C  | Charge derating occurs<br>between-10°C~10°C. Discharge |
| Environment<br>Temperature range                  | Discharge: -10°C ~55°C   | derating occurs between-10°C~0°C,<br>45°C~55°C.        |

|                               | -20 °C ~25 °C for 12 months (recommend)    | Storage Temperature Range: -20 °C<br>~ 45 °C<br>Note: For more long-term storage of  |
|-------------------------------|--|--|
| Storage Temperature<br>Range  | 25 °C ~35 °C for 3 months                  | batteries, it is recommended to<br>control temperature between -20 °C<br>~ 25 °C, and humidity is below<br>95 %RH, and then if it is allowed,                    |
|                               | $35^{\circ}C \sim 45^{\circ}C$ for 1 month | please maintain battery with one<br>charging and discharging cycle every<br>six months, if not allowed, please<br>charge and discharge battery once<br>per year. |
| Environment<br>humidity Range | <95%RH, non-condensing                     |  |

Table 8 Battery pack parameters

## 5.2 Model selection guide

| Model number                                      | RESS-BS-7.6-H0   | RESS-BS-11.4-H0 | RESS-BS-15.2-H0 | RESS-BS-19-H0 |
|---|------------------|-----------------|-----------------|---------------|
| System  |                  |                 |                 |               |
| Battery System Energy<br>(kWh)                    | 7.6              | 11.4            | 15.2            | 19            |
| Usable Energy (kWh) [1]                           | 7.2              | 10.8            | 14.4            | 18.1          |
| Numbers of Battery<br>Modules                     | 2                | 3               | 4               | 5             |
| Rated Battery Voltage (V)                         | 204.8            | 307.2           | 409.6           | 512           |
| Operating Battery Voltage<br>Range (V)            | 179.2~224        | 268.8~336       | 358.4~448       | 448~560       |
| Recommended<br>Charging/Discharging<br>Power (kW) | 3.3              | 5.0             | 6.6             | 8.3           |
| Max. Output Power (kW) [2]                        | 6.6              | 9.9             | 13.2            | 16.5          |
| Recommended<br>Charging/Discharging<br>Current(A) | 18.5             | 18.5            | 18.5            | 18.5          |
| Max. Charging/Discharging<br>Current(A)           | 37               | 37              | 37              | 37            |
| System Dimensions<br>(W*H*D) (mm)                 | 670*900*170      | 670*1215*170    | 670*1530*170    | 670*1845*170  |
| System Net Weight<br>(kg)(+/-3%)                  | 94               | 132             | 170             | 208           |
| Communication                                     | RJ45 (RS485, CA  | N)              |                 |               |
| Module  |                  |                 |                 |               |
| Battery Module Model number                       | RESS-BM-10237-H0 |                 |                 |               |
| Battery Module Energy                             | 3.8              |                 |                 |               |

| (kWh)                                     |                               |
|---|-------------------------------|
| Battery Module Usable<br>Energy (kWh)     | 3.6                           |
| Rated Battery Module<br>Voltage(V)        | 102.4                         |
| Battery Module Dimensions<br>(W*H*D) (mm) | 670*315*170                   |
| Battery Module Net Weight<br>(kg)         | 38                            |
| Battery Control Box                       |                               |
| Battery Control Box Model<br>number       | RESS-BC-51237-H0              |
| Max. Working Voltage (V)                  | 576                           |
| Control Box Dimensions<br>(W*H*D) (mm)    | 670*220*170                   |
| Control box Net Weight (kg)               | 12                            |
| Environment                               |                               |
| Operating Temperature                     | Charge: -10°C ~50°C           |
|   | Discharge: -10°C ~55°C        |
| Operating Humidity                        | 0~95%RH, non-condensing       |
| Operating Altitude                        | <=3000m                       |
| Installation                              | Wall-mounted or Floor-mounted |
| Ingress Protection Rating                 | IP65                          |
| Warranty                                  | 10years                       |
| Cycle life                                | >=7000 cycles [5]             |
| Certification                             | IEC62619/CE/UKCA/UN38.3       |

Table 9 Selection guide

[1]Test Conditions - Temperature 25°C, at the beginning of life, cell charge voltage between 2.8~3.5V, 0.5C.

[2]Depends on the max. battery charge/discharge power of the inverter and BMS communication between intverter and battery system.

[3]+/-3%, For acurate proudct weight please refer to actual product packging label.

[4]Charge derating occure between-10°C~10°C. Discharge derating occure between-10°C~0°C, 45°C~55°C.

[5]25°C ambient temperature, recommended charging/discharging current.

# Trouble shooting

According to the severity of the fault, the fault status of battery pack is defined as major fault and minor fault. In general, minor fault can recover automatically after fault condition is resolved, while major fault needs to contact supplier for service.

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Refer to below table for trouble shooting

| Phenomenon   | Fault<br>severity | Possible cause  | Trouble shooting   |
|--|-------------------|---|--|
| Battery cannot<br>be started up by<br>pressing power<br>button, power<br>LED in power<br>button is not lit<br>up | Minor             | DC breaker of battery pack is off   | Turn on DC breaker on battery pack and try again   |
|  | Major             | Fuses in power loop failed  | Contact supplier for service   |
| Battery cannot<br>discharge, SOC<br>and status<br>LEDs in are<br>blinking red                                    | Minor             | Protection against under-voltage  | Check the event list of inverter<br>via APP to see if there is battery<br>under voltage event, and make it<br>charge the battery pack  |
|  |                   | Protection against over-temperature<br>or under-temperature (cell<br>temperature is lower than -20 °C or<br>higher than 65 °C). | Check the battery pack<br>temperature via inverter's APP.<br>If battery pack temperature is<br>higher than 65°C, wait for the<br>temperature to drop to 55°C.<br>If battery pack temperature is<br>lower than -20°C, wait for the<br>temperature to rise to -10°C. |
|  |                   | Protection against over current   | Remove some unimportant load,<br>set a lower load power limit of<br>inverter, and wait for 60 seconds  |
| Battery cannot<br>charge, SOC<br>and status  | Minor             | Protection against over-voltage   | Set the inverter to discharge battery.   |

| LEDs in are<br>blinking red              |       |   | Check the battery pack temperature via inverter's APP.   |
|--|-------|---|--|
|  |       | Protection against over-temperature<br>or under-temperature (cell<br>temperature is lower than 0 °C or<br>higher than 55 °C). | If battery pack temperature is<br>higher than 55°C, wait for the<br>temperature to drop to 50°C. |
|  |       |   | If battery pack temperature is<br>lower than -20°C, wait for the<br>temperature to rise to -10°C |
|  |       | Protection against over current   | Set a lower charging power limit<br>of inverter, and wait for 60<br>seconds                      |
| SOC and status<br>LEDs are<br>steady red | Major | Cells failure;<br>Contactor in battery pack failed;<br>Battery pack EOL;  | Contact supplier for service   |

Table 10 Trouble shooting list

7

## Acronyms and abbreviations

| Battery system | Rechargeable Lithium-Ion Battery Pack |
|----------------|---------------------------------------|
| DC             | Direct current power supply           |
| BMS            | Battery Management System             |
| CC-CV          | Constant current to constant voltage  |
| APP            | Application                           |
| EOL            | End of life                           |

Table 11 Acronyms and abbreviations

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